

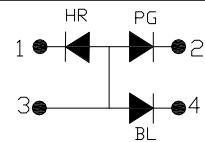
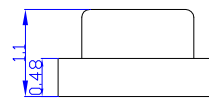
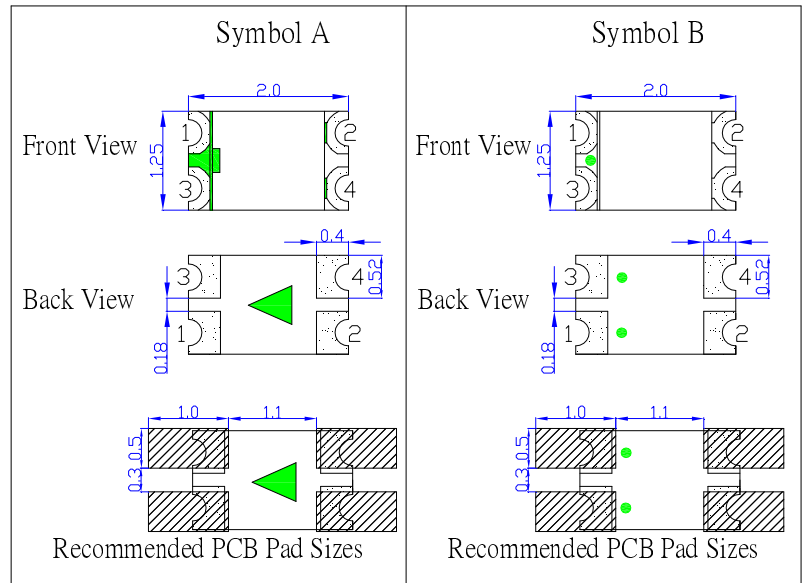
■Features

- Full-Color
- Super high brightness of surface mount LED
- Water Clear Flat Mold
- Compact package outline
(LxWxT) of 2.0mm x 1.25mm x 1.1mm
- Compatible to IR reflow soldering.

■Applications

- Backlighting (switches, keys, etc.)
- Marker lights (e.g. steps, exit ways, etc.)

■Outline Dimension



Notes: 1.All dimensions are in millimeters
2.Tolerance is ±0.10 mm unless otherwise noted

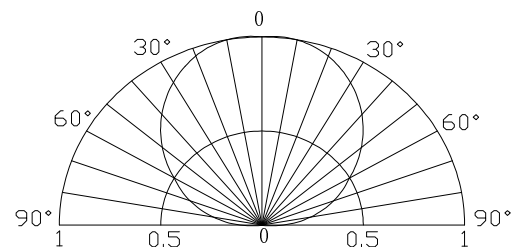
■Absolute Maximum Rating

(Ta=25°C)

Item	Symbo l	Value		Unit
		R	G/B	
DC Forward Current	I _F	20	20	mA
Pulse Forward Current*	I _{FP}	100	100	mA
Reverse Voltage	V _R	5	5	V
Power Dissipation	P _D	78	108	mW
Operating Temperature	T _{opr}	-40 ~ +85		°C
Storage Temperature	T _{stg}	-40~ +85		°C
Lead Soldering Temperature	T _{sol}	260°C/5sec		-

*Pulse width Max 0.1ms, Duty ratio max 1/10

■Directivity



■Electrical -Optical Characteristics

(Ta=25°C)

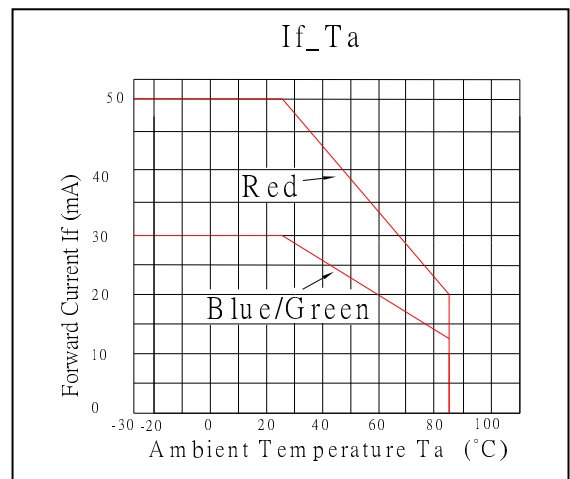
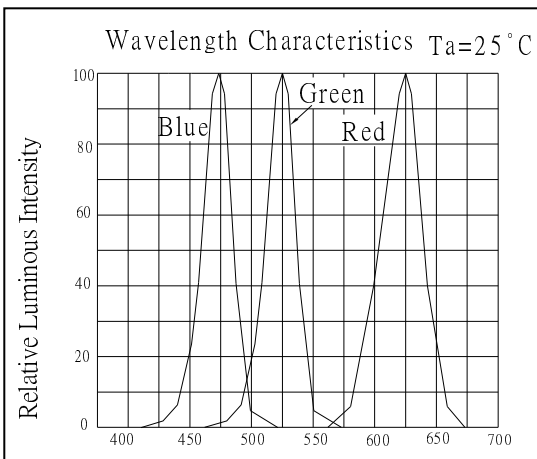
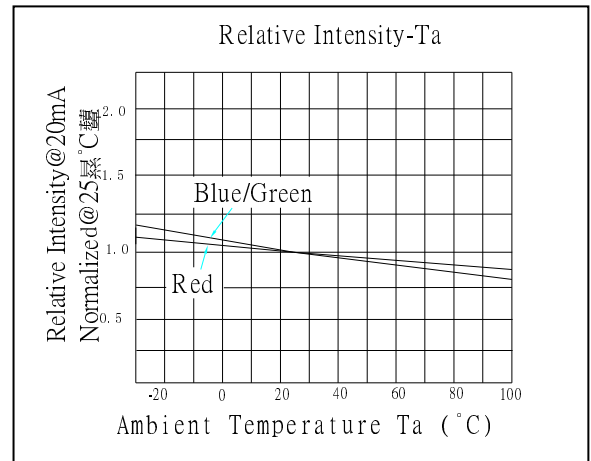
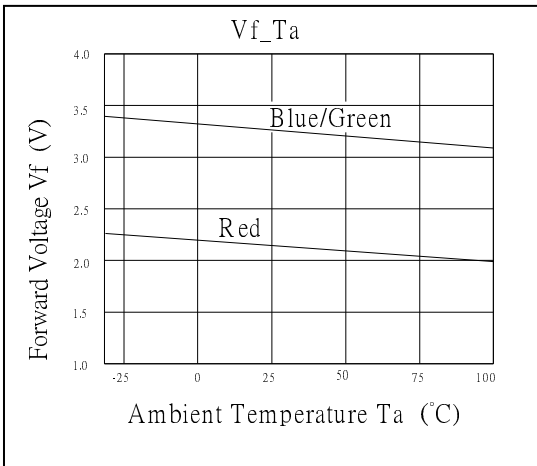
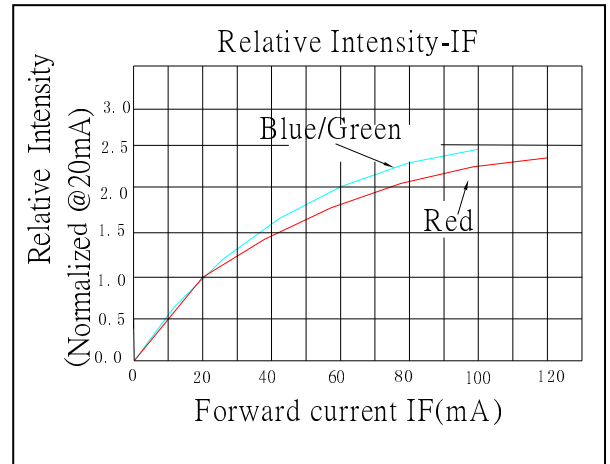
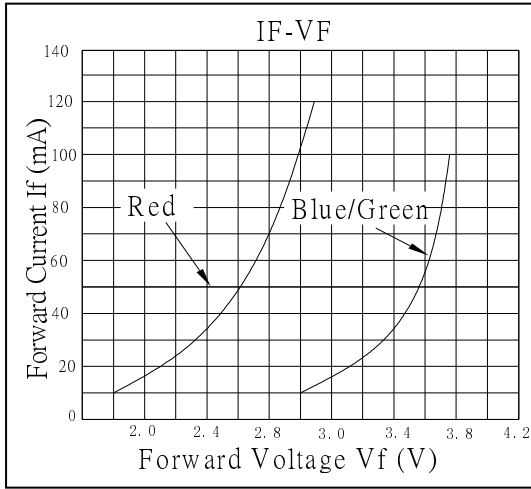
Part Number	Color			V _F (V)			I _R (μA)	I _v (mcd)			λD(nm)			2θ1/2(deg)
				Min.	Typ.	Max.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	Typ.
				I _F =20mA			V _R =5V			I _F =20mA				
OSTB0805C1C-A	Blue	B	■	2.8	3.0	3.6	10	100	200	-	460	465	475	120
	Pure Green	G	■	2.8	3.0	3.6	10	250	450	-	520	525	530	120
	Red	R	■	1.8	2.0	2.6	10	80	150	-	620	625	630	120

*1 Tolerance of measurements of dominant wavelength is ±1nm

*2 Tolerance of measurements of luminous intensity is ±15%

*3 Tolerance of measurements of forward voltage is ±0.1V

TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES



RELIABILITY TEST REPORT

CLASSIFICATION	TEST ITEM	TEST CONDITON
ENDURANCE TEST	ROOM TEMPERATURE OPERATION LIFE	If: 20mA Ta:25±5 °C TEST TIME=1000HRS
	HIGH TEMPERTURE HIGH HUMIDITY STORAGE	R.H:90~95% Ta:65±5°C TEST TIME=240HRS(+2HRS)
	HIGH TEMPERATURE STORAGE	Ta:100°C TEST TIME=500HRS(-24HRS,+48HRS)
	LOW TEMPERATURE STORAGE	Ta:-40°C TEST TIME=500HRS(-24HRS,+48HRS)
ENVIRONMENTAL TEST	TEMPERATURE CYCLING	-40°C~25°C~100°C~25°C 30min 5min 30min 5min 20cycles
	RESISTANCE TO SOLDERING HEAT	Ta:260±5°C TEST TIME=10±1sec
	SOLDERABILITY	Ta:245±5°C TEST TIME=5±1sec

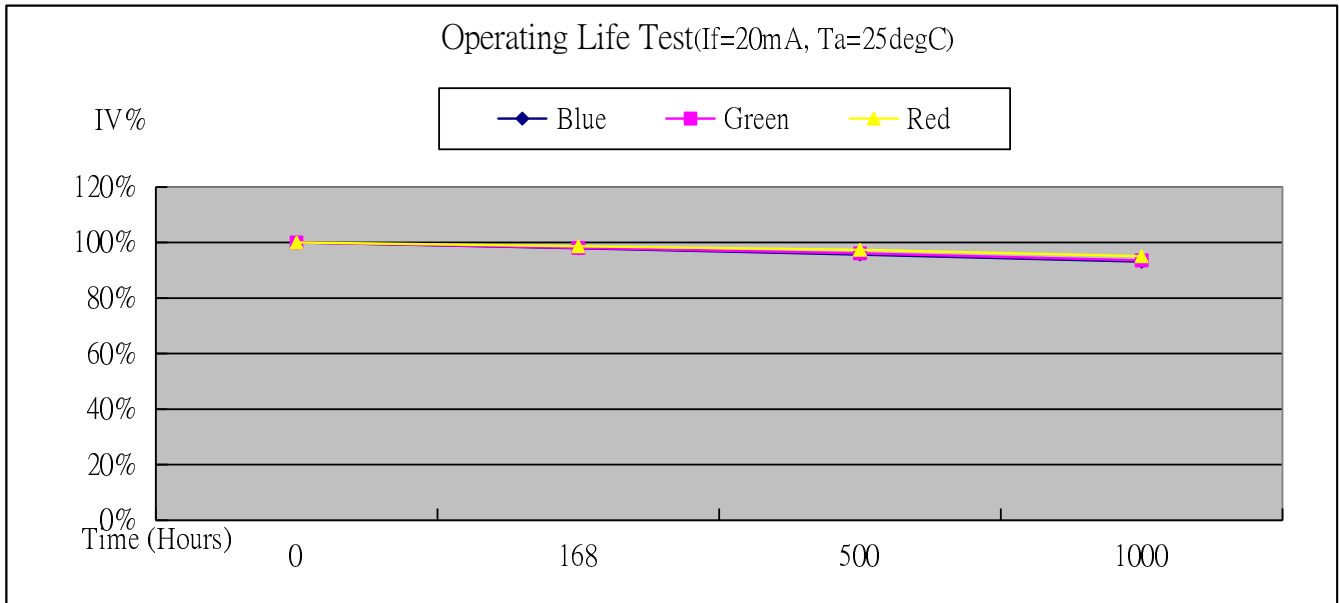
JUDGMENT CRITERIA OF FAILURE FOR THE RELIABILITY

MEASURING ITME	SYMBOL	CONDITIONS	FAILURE CRITERIA
LUMINOUS INTENSITY	IV	IF=20mA	IV<0.5*L.S.L
FORWARD VOLTAGE	VF	IF=20mA	VF>1.2*U.S.L
REVERSE CURRENT	IR	Vr=5V	IR>2*U.S.L
SOLDERABILITY	-	-	LESS THAN 95% SOLDER COVERAGE

U.S.L : Upper Specification Limit

L.S.L : Lower Specification Limit

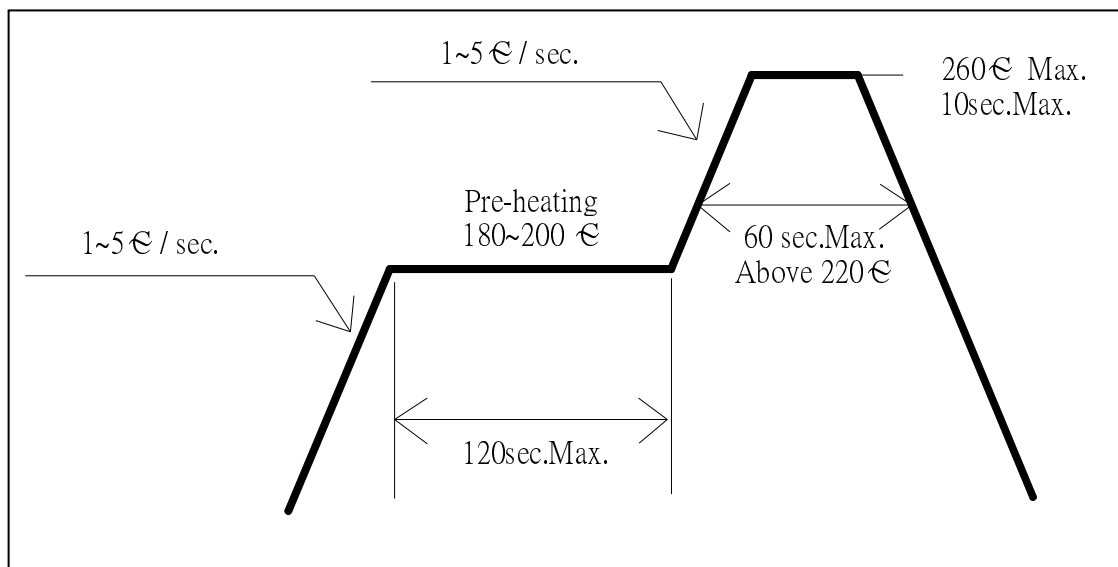
OPERATION LIFE TEST LUMINANCE RATE CURVE



Soldering Conditions

Reflow Soldering		Hand Soldering	
Pre-Heat	180 ~ 200°C	Temperature Soldering time	350°C Max. 3 sec. Max. (one time only)
Pre-Heat Time	120 sec. Max.		
Peak temperature	260°C Max.		
Dipping Time	10 sec. Max.		
Condition	Refer to Temperature-profile		

• **Reflow Soldering Condition(Lead-free Solder)**



*Recommended soldering conditions vary according to the type of LED

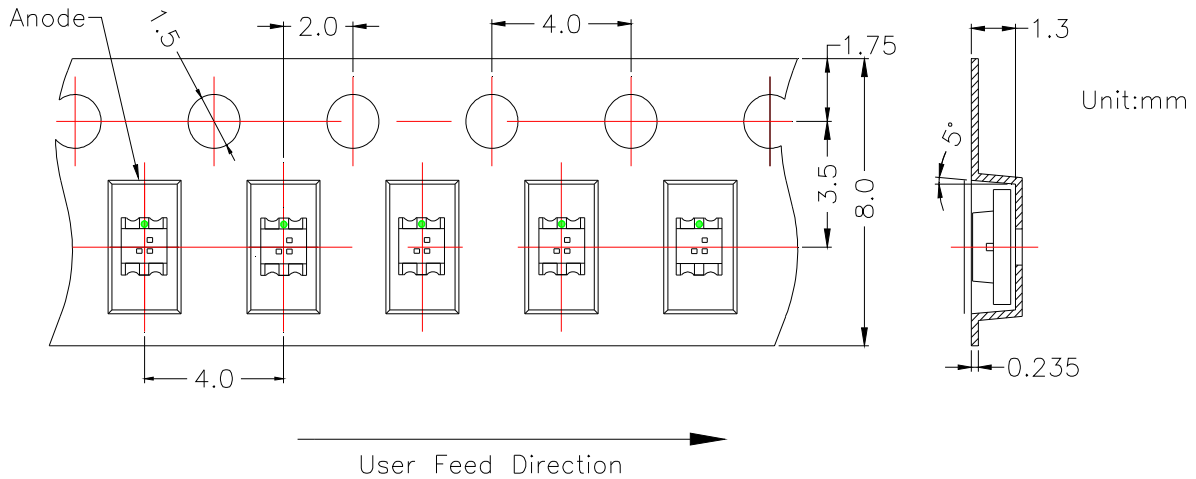
*Although the recommended soldering conditions are specified in the above table, reflow, or hand soldering at the lowest possible temperature is desirable for the LEDs.

*A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.

- All SMD LED products are pb-free soldering available.
- Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the User use the nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than two times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

■ **Taping and Orientation.**

1. Quantity: 3000pcs/Reel



■ **Cautions:**

1. After open the package, the LED's floor life is 4 Weeks under 30°C or less and 60%RH or less(MSL:2a).
2. Heat generation must be taken into design consideration when using the LED.
3. Power must be applied resistors for protection, over current would be caused the optic damage to the devices and wavelength shift.
4. Manual tip solder may cause the damage to Chip devices, so advised that heat of iron should be lower than 15W with temperature control under 5 seconds at 230-260 deg. C. (The device would be got damage in re working process, recommended under 5 seconds at 230-260 deg. C)
5. All equipment and machinery must be properly grounded. It is recommended to use a wristband or anti-electrostatic glove when handing the LED.
6. Use IPA as a solvent for cleaning the LED. The other solvent may dissolve the LED package and the epoxy, Ultrasonic cleaning should not be done.
7. Damaged LED will show unusual characteristics such as leak current remarkably increase, turn-on voltage becomes lower and the LED get unlight at low current.